



PROFESSIONAL EQUIPMENT PROGRAMME

Commercial Pilates. Designed to perform beautifully.

STUDIOS / HOSPITALITY / WELLNESS / GYM / DISTRIBUTION

STANDARD COMMERCIAL

PREMIUM ALUMINIUM

PREMIUM WOOD

PREMIUM FULL-TRACK

BUILT FOR SPECIFICATION

A commercial range for spaces where equipment is part of the design.

ExecHomes&Co Commercial Pilates is structured for professional studios, hotels, wellness operators, gyms, residential amenity spaces and distributor partners. The range combines commercial-duty configurations with a design-led finish, private-label capability and structured technical support.

4	150 kg	5	24 mo.
COMMERCIAL MODELS	RECOMMENDED USER RATING	SPRING SYSTEM	STANDARD COMMERCIAL WARRANTY

COMMERCIAL CAPABILITY

One platform.
Multiple project routes.

Single-site studio supply, multi-site rollout, hotel and resort projects, developer wellness spaces, private-label distributor programmes and mixed-model commercial orders.

PROGRAMME HIGHLIGHTS

- Selected frame and upholstery colour customisation
- Private-label branding subject to artwork approval
- Optional Tower / Cadillac configurations
- Integrated transport wheels across the range
- International freight coordination
- Replacement parts and after-sales support framework

FOUR FORMATS / ONE COMMERCIAL FAMILY

Choose the machine around the environment.



01 — Standard Commercial

Aluminium-alloy commercial platform / full accessory package / private-label ready



02 — Premium Aluminium

Thickened premium aluminium profile / upgraded upholstery / studio-led finish



03 — Premium Wood

US FAS premium hard maple / furniture-led materiality / commercial mechanics



04 — Premium Full-Track

Premium full-track configuration / commercial range architecture / project specification

“A four-model range designed to sit comfortably in both performance-led studios and design-led hospitality environments.”

SPECIFICATION MATRIX

Range at a glance.

SPECIFICATION	STANDARD	PREMIUM ALUMINIUM	PREMIUM WOOD	FULL-TRACK
Commercial use	Yes	Yes	Yes	Yes
Maximum recommended user	150 kg	150 kg	150 kg	150 kg
Carriage wheel system	8 PU / 46 mm	8 PU / 46 mm	8 PU / 46 mm*	8 PU / 46 mm*
Bearing system	608RS	608RS	608RS*	608RS*
Spring set	2Y / 2G / 1R	2Y / 2G / 1R	2Y / 2G / 1R	2Y / 2G / 1R
Transport wheels	Integrated	Integrated	Integrated	Integrated
Private-label branding	Available	Available	Available	Available
Custom colour / upholstery	Available	Available	Available	Available
Tower / Cadillac route	Optional	Optional	Optional	To specification
Standard commercial warranty	24 months	24 months	24 months	24 months
Packed volume	1.03 CBM	1.29 CBM	~1.3 CBM*	~1.3 CBM*
Gross shipping weight	135 kg	140 kg	~140 kg*	~140 kg*

*Range-wide or freight-planning data currently held for the Premium Wood and Premium Full-Track models. Final model-specific configuration, packed dimensions and shipping data are confirmed on the accepted order specification.

- MIXED-MODEL ORDERS
- PRIVATE LABEL
- CUSTOM FINISHES
- TOWER OPTIONS
- COMMERCIAL WARRANTY
- INTERNATIONAL SUPPLY



CORE COMMERCIAL PLATFORM

Standard Commercial Reformer

150 KG USER RATING

The Standard Commercial Reformer is the foundation of the range: a straightforward aluminium-alloy commercial platform configured for professional studios, gyms, wellness spaces and project supply.

CORE CONFIGURATION

- Commercial aluminium-alloy frame configuration
- 8 PU carriage wheels / 46 mm wheel diameter
- 608RS bearing system
- 5-spring system: 2 Yellow / 2 Green / 1 Red
- Multiple carriage / resistance adjustment positions
- Integrated transport wheels
- Selected colours and private-label branding available

SHIPPING / SUPPLY DATA

Packed dimensions	2480 × 740 × 560 mm
Packed volume	1.03 CBM
Gross weight	135 kg
Export packing	Protective wooden crate
Standard warranty	24 months commercial

PROFESSIONAL CONFIGURATION

Everything required for day-to-day studio use.

Current verified Standard Commercial specification includes a complete accessory package, multi-position resistance adjustment, transport wheels and export-ready packing.

INCLUDED ACCESSORY PACKAGE

- Reformer box
- Jumping board
- Foot pedal
- Straps
- Standard spring set

COMMERCIAL FUNCTIONALITY

- Multiple resistance / carriage positions
- Integrated movement wheels
- Replaceable service components
- Private-label and colour options
- Optional Tower / Cadillac routes

Approx. 15 days

Current commercial production planning can be approximately 15 days from deposit and final approval of colours, branding and configuration, subject to quantity and production schedule.

8

PU CARRIAGE WHEELS

46 mm

WHEEL DIAMETER

608RS

BEARING SYSTEM

Final assembled dimensions, visual finish, logo position, accessory configuration and any project-specific options are approved on the production specification before order release.

02



Premium Aluminium Reformer

AVIATION-PROFILE FRAME

A more elevated commercial configuration built around thickened aluminium / aviation-profile frame construction and premium upholstery specification, while retaining the shared commercial spring and carriage architecture.

- Thickened aluminium / aviation-profile frame construction
- Approx. 1.2 mm microfibre upholstery on quoted premium configuration
- 8 PU carriage wheels / 46 mm
- 608RS bearing system
- 5-spring system: 2 Yellow / 2 Green / 1 Red
- Integrated transport wheels
- Optional Tower / Cadillac configurations

TECHNICAL / PACKING DATA

Maximum recommended user	150 kg
Packed dimensions	2470 × 840 × 620 mm
Packed volume	1.29 CBM
Gross weight	140 kg
Included accessories	Box / jump board / pedal / straps
Warranty	24 months commercial

03

MATERIAL-LED PREMIUM PLATFORM

Premium Wood Reformer

US FAS HARD MAPLE

The Premium Wood model brings furniture-grade visual language into the commercial range, using substantial hard maple construction for premium studios, hotels and design-led wellness environments.

VERIFIED MATERIAL SPECIFICATION

- US FAS Premium Hard Maple
- Main timber thickness approximately 33 mm
- Main frame width approximately 150 mm
- Five-stage protective finishing process
- Two-layer carriage cushioning / approx. 28 mm combined thickness
- Approx. 1.0–1.2 mm microfibre leather upholstery
- Specified for durability, perspiration resistance and easy cleaning

A MATERIAL STORY

Built to look considered in the room.

The hard-maple frame gives the machine a warmer, more architectural presence for environments where equipment remains visible as part of the interior scheme.

RANGE ARCHITECTURE

Maximum recommended user	150 kg
Carriage system	8 PU / 46 mm / 608RS*
Spring system	2Y / 2G / 1R
Freight planning	~1.3 CBM / ~140 kg*
Warranty	24 months commercial

*Current range-wide / freight-planning information. Final model-specific packing data and any project-specific configuration are confirmed before order release.

TOP-TIER COMMERCIAL CONFIGURATION

Premium Full-Track Reformer

PROJECT SPECIFICATION

The Premium Full-Track sits at the top of the four-model range. Current technical records verify the shared commercial spring, user-load, movement and customisation architecture below, with model-specific dimensional data confirmed to final order specification.

- Maximum recommended user: 150 kg
- 8 PU carriage wheels / 46 mm*
- 608RS bearing system*
- 5-spring system: 2 Yellow / 2 Green / 1 Red
- Integrated transport wheels
- Selected frame / upholstery colours available
- Private-label branding available
- Commercial accessory configuration confirmed per order

COMMERCIAL DATA

User rating	150 kg
Spring set	5 springs
Custom colours	Available
Private label	Available
Freight planning	~1.3 CBM / ~140 kg*
Warranty	24 months commercial

*Current range-wide / freight-planning data. Final Full-Track dimensions, packing, gross weight, accessory pack and any model-specific technical details are confirmed on the accepted order specification.

ENGINEERED MOVEMENT

A consistent commercial carriage and spring architecture.

8

PU CARRIAGE WHEELS

46 mm

WHEEL DIAMETER

608RS

BEARING SYSTEM

FIVE-SPRING COMMERCIAL SYSTEM

Two Yellow, two Green and one Red spring are supplied in the verified commercial configuration, with multiple resistance positions available depending on model setup.

2 × YELLOW

2 × GREEN

1 × RED

SERVICEABILITY

Springs, ropes, straps, carriage wheels, bearings, adjustment components, pulleys and selected upholstery / carriage components are serviceable and replaceable within the support framework.

150,000-cycle records

Component inspection records currently held show 150,000-cycle lifetime testing for the Yellow, Green and Red spring types used in the documented commercial configuration.

RECORDED COMPONENT DATA

Spring force and service configuration.

SPRING	WIRE / OD / FREE LENGTH	RECORDED LOWER EXTENSION	RECORDED HIGHER EXTENSION	CYCLE RECORD
Yellow	2.2 / 27 / 472 mm	29.4 N @ 185 mm	65.7 N @ 555 mm	150,000
Green	2.5 / 28.8 / 472 mm	47 N @ 185 mm	103.9 N @ 555 mm	150,000
Red	2.8 / 29.8 / 472 mm	78.4 N @ 185 mm	175.4 N @ 555 mm	150,000

REFORMER BOX

Included within the verified Standard and Premium Aluminium commercial accessory package.

JUMPING BOARD

Included within the verified Standard and Premium Aluminium package for broader programming capability.

STRAPS / FOOT PEDAL

Part of the verified Standard and Premium Aluminium accessory pack; final pack is confirmed per model.

Optional Tower / Cadillac

Tower and Cadillac configurations / add-ons are available and quoted to specification for studio, rehabilitation and project requirements.

SPARE-PARTS SUPPORT

Distributor and commercial orders can be supported with spare parts including wheels, fasteners, adjustment knobs, springs, ropes, straps, bearings and other model-specific service components.

Component data applies to the recorded specification and should not be represented as blanket certification of every customised configuration. Final production specification remains the controlling technical reference for each order.

Make the equipment belong to the space.

Selected visual configuration can be aligned to studio, hotel, developer or distributor requirements before production.

FRAME FINISH

Selected frame colours / finishes available subject to final model and production confirmation.

UPHOLSTERY

Selected upholstery colours can be specified to complement studio or hospitality interiors.

BRANDING

Private-label logo placement available on approved product positions subject to artwork approval.

MIXED-MODEL ORDER

Combine Standard, Premium Aluminium, Premium Wood and Premium Full-Track in one commercial programme.

TOWER / CADILLAC

Optional configurations available where the project requires expanded exercise functionality.

PROJECT SPECIFICATION

Final visual and technical selections are documented before order release.

- BOUTIQUE STUDIOS

HOTEL WELLNESS

PRIVATE LABEL

MULTI-SITE ROLLOUT

DEVELOPERS

DISTRIBUTORS

SPECIFICATION TO DELIVERY

Built for commercial buying, not just product browsing.

The programme is structured around clear specification, technical confirmation, production planning, quality checks, export packing and coordinated project delivery.

01 / SCOPE

MODEL & QUANTITY

Confirm site, model mix, quantity, destination and project timescale.

02 / FINISH

APPROVE OPTIONS

Colour, upholstery, branding and optional configurations are signed off.

03 / PRODUCE

PRODUCTION & QC

Commercial production planning can be approximately 15 days, subject to order specification and volume.

04 / DELIVER

PACK & SHIP

Protective export packing and international freight are coordinated to project requirements.

COMMERCIAL ORDER FORMATS

From a single site to distributor volume.

Commercial programmes can include mixed models, repeated site specifications, distributor branding and project-specific delivery arrangements.

SUITABLE PROCUREMENT ROUTES

- Studio fit-outs and expansions
- Hotel / resort wellness spaces
- Residential development amenities
- Premium gym projects
- Distributor / dealer programmes
- Corporate / tender evaluations

COMMERCIAL SUPPORT

Support that continues after installation.

24 mo.

STANDARD WARRANTY

Covers verified defects in materials or components under normal intended commercial use, subject to accepted order terms.

Parts

SERVICEABLE SYSTEM

Springs, ropes, straps, wheels, bearings, adjustments, pulleys and selected upholstery / carriage parts.

Direct

TECHNICAL SUPPORT

Remote troubleshooting, parts identification and warranty coordination for supplied equipment.

SUGGESTED INSPECTION SCHEDULE

Daily / before use	Visual safety / springs / adjustments
Weekly	Ropes / straps / wheels / pulleys / fasteners
Monthly	Bearings / wear / fasteners / seams / hooks
Periodic service	Matched to usage intensity

WARRANTY PROCESS

- Stop use if continued operation may be unsafe.
- Provide order reference, machine ID, photos / video and fault description.
- Diagnostic checks may be requested before replacement parts are authorised.
- Normal wear, misuse, overloading, unauthorised modification and unsuitable cleaning are excluded.

Extended project structures

Longer warranty arrangements can be reviewed for specific tenders or project agreements where commercially agreed in advance.

TECHNICAL EVIDENCE

Documentation for professional evaluation.

EQUIPMENT TEST DOCUMENTATION

Supporting independent equipment test documentation is held for the relevant equipment family against EN ISO 20957-1:2013 requirements for stationary training equipment.

COMPONENT INSPECTION RECORDS

Spring records include dimensional checks, measured tension values, nickel-plated surface treatment data and recorded cycle testing.

CONTROLLED REVIEW

Where a corporate client, tender authority or professional evaluator requires deeper supporting material, documentation can be reviewed on an appropriate controlled basis.

EXPORT & PROJECT LOGISTICS

Model-specific packing, shipment planning, destination freight and insurance can be coordinated against the final commercial order and project route.

Specification-led QC

Final model, finish, branding, accessory pack, packing and project-specific technical configuration are confirmed against the accepted order specification before dispatch.

Supporting summaries within this brochure are commercial technical information and are not themselves independent certificates, declarations of conformity or regulatory approvals. Applicability depends on the exact ordered configuration and destination requirements.

COMMERCIAL / PROJECT ENQUIRIES

Specify the range for your next project.

Commercial studio packages, hospitality projects, dealer and distributor programmes, private label and international supply.

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